

Republic of the Philippines DILG REGION XII (SOCCSKSARGEN) SYSTEM PROCEDURE

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PROCEDURE TITLE	CONTROL OF NONCONFORMING OUTPUT				
SCOPE	This process describes the procedure in identifying and controlling nonconforming output, including the disposition actions and responsibilities.				
PURPOSE	To ensure prevention of unintended delivery of nonconforming output.				
PROCESS DESC	RIPTION:				
INP	UT	PROCESS	OUTI	PUT	
Client	Identified Nonconforming Output	CONTROL OF NONCONFORMING OUTPUT	Disposition / <u>Nonconforming</u> Output record	Client	
	TATEMENT:				

The Process Owner identify the nonconforming output, determine the appropriate disposition or action, and submit to DC or Head of Office for review and approval. The disposition is then implemented and verified. Copy of the signed Nonconforming Output record is submitted to QMS Secretariat for logging and consolidation.

Step No.	Responsible Personnel	PROCESS/ACTIVITY	Details	References
1	Process owner	Identify nonconforming output	<ul> <li>Identify/detect and record nonconforming output such as:         <ul> <li>Typographical errors</li> <li>Other errors resulting from processing lapses</li> </ul> </li> </ul>	• Nonconformin g Output Form (NOF)
			• Describe the detected nonconforming service.	
2	Process owner	Decide appropriate disposition	<ul> <li>Determine the appropriate disposition/recommen ded action to address the nonconforming service such as:         <ul> <li>Replacement</li> <li>Rework/Reprocess</li> <li>Other appropriate action</li> </ul> </li> </ul>	<ul> <li>Nonconformin g Output Form (NOF)</li> </ul>
			• Submit to Division Chief/ Head of Office for review and approval.	





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Step No.	Responsible Personnel	PROCESS/ACTIVITY	Details	References
3	Division Chief/OIC/Hea d of Office	Review and approve the recommended disposition	• If recommended disposition is found in order, sign the NOF; else, return to Process Owner for appropriate action.	<ul> <li>Nonconformin g Output Form (NOF)</li> </ul>
4	Process Owner, Division Chief/OIC/Hea d of Office	Implement disposition	<ul> <li>Process Owner: Record the implementation of the disposition.</li> <li>Division Chief/ Head of Office: Verify and ensure that the resulting service conforms to specified requirements.</li> <li>If verification shows that requirements are not met, advise process owner to take appropriate action; else, sign the NOF.</li> </ul>	• Nonconformin g Output Form (NOF)
			• Submit copy of the signed NOF to the QMS Secretariat.	
5	QMS Secretariat	Log the nonconforming output	• Log the nonconforming output in the Nonconforming Output Log Sheet	Nonconformin g Output Log Sheet
6	Designated Custodian	Retain records	Retain records in accordance with the Control of Retained Documented Information Procedure and Master List of Records	<ul> <li>Control of Retained Documented Information Procedure</li> <li>Master List of Records</li> </ul>

**Definition of Terms:** 

- Nonconforming Output is a service or product resulting from QMS processes that does not meet specified requirements.
- Nonconforming Service Form (NOF) the specified form used to record the nonconforming output and the actions taken to rectify it.





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Office: Process/ Service:			/Unit:
1. Type of NC Service         Image: Typographical error         Image:	r		
2. Description of detected r	onconforming product / service	:	
3. Disposition / Recommen	ded action to address the nonco	nforming serv	ice:
Replace     Other Action	이 이 가슴을 잘 했다.	Repair/ I	Rework/Reprocess
4. Disposition/ Recommend	Ap ess owner) (Na Off	ice)	ure of Division Chief/ Head
	1 of disposition / recommended a		
Implemented	Date Implemented:		
<ul> <li>Not Implemented</li> <li>6. Verified by: (Name and Signature of Divis</li> </ul>	Reason:		 erified:
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## NONCONFORMING OUTPUT LOG SHEET

**OFFICE:** 

No.	Process	Type of Nonconforming Output	Description of Nonconforming Output	Disposition / Recommended Action	Date Implemented	Reason for Non- implementation	Remarks, if any
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